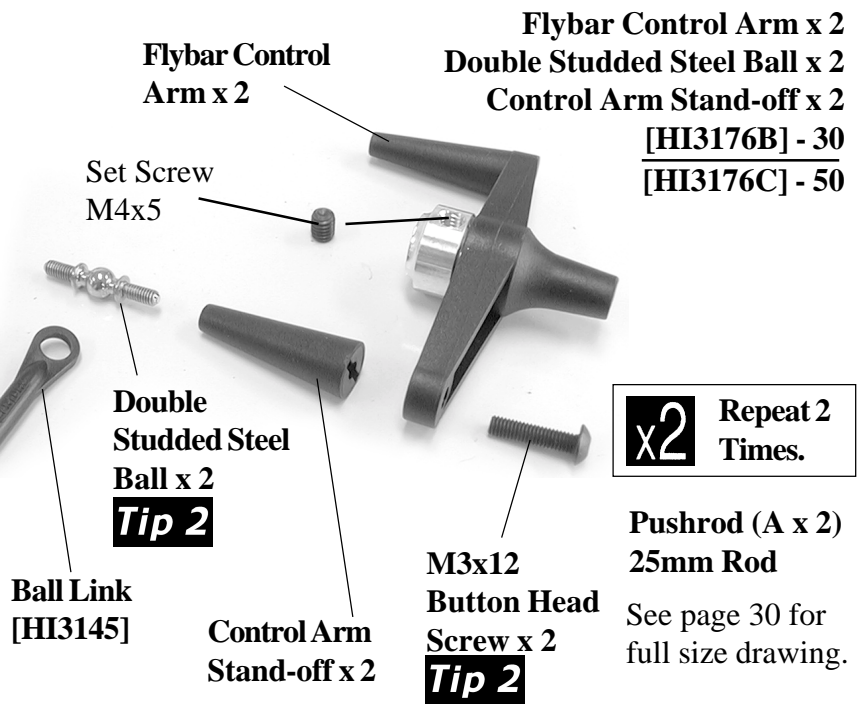


STEP 5 Flybar Control Arm Assembly

From parts bag 1: Using an available M3x12 Button Head Screw, insert approximately half the length of the screw to form threads into the smaller, tapered ends of the control arms and the control arm stand-offs. Assemble Pushrod A (47mm center to center) and press one ball link end onto each double studded steel ball, making sure that pressure is applied from the side of the ball link with the Century name. All ball links are designed to be installed in one direction only. While holding one flybar control arm, start threading the double studded steel ball. When it becomes difficult to turn with fingers, start the control arm stand-off and use as a driver until tight. Complete the second flybar control arm.



STEP 6 Flybar & Flybar Paddle Assembly

Slide and center the Flybar through the seesaw arm assembly. Carefully look at Flybar Control Arm and notice that when installed correctly, the securing set screw is on top. **Insert one 4x6x0.5 washer against each bearing** then the flybar control arm. Insert one M3x12 Button Head Socket Screw into each Flybar Control Arm, securing the assembly together. Loosely tighten the M4x5 Set Screws into the round aluminum inserts. Using a ruler, check the distance between the end of the flybar and the control arm and adjust until the lengths are the same. Slide the Flybar Weight (**Tip**: the flat end of the weight touches the paddle) and thread on the Flybar Paddle until all the threads are covered onto the flybar and align the paddles parallel. Again using the ruler, rotate one paddle or the other to get equal distances, remember leading edge of the paddles turn clockwise. Remove one set screw at a time, apply threadlock (**Tip 1**) and tighten in place. Using two M3x3 Set Screws secure the weights using threadlock.

