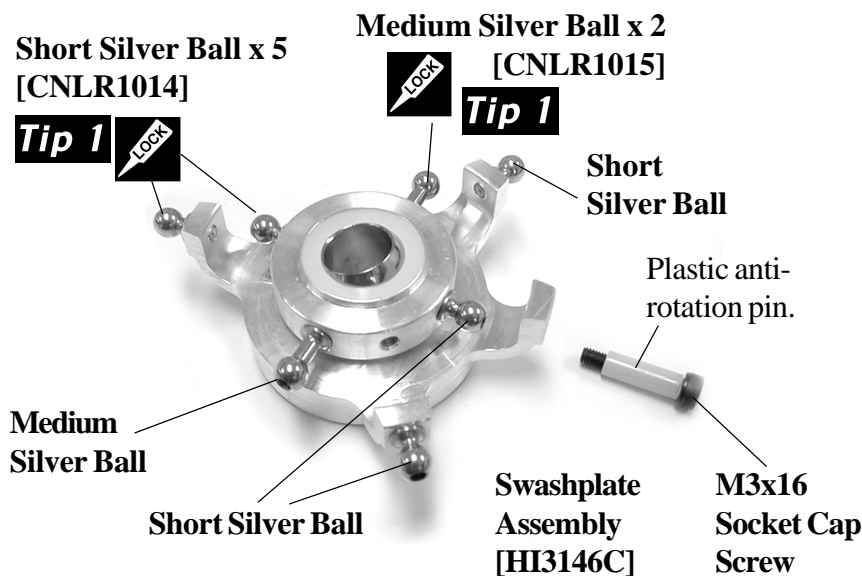
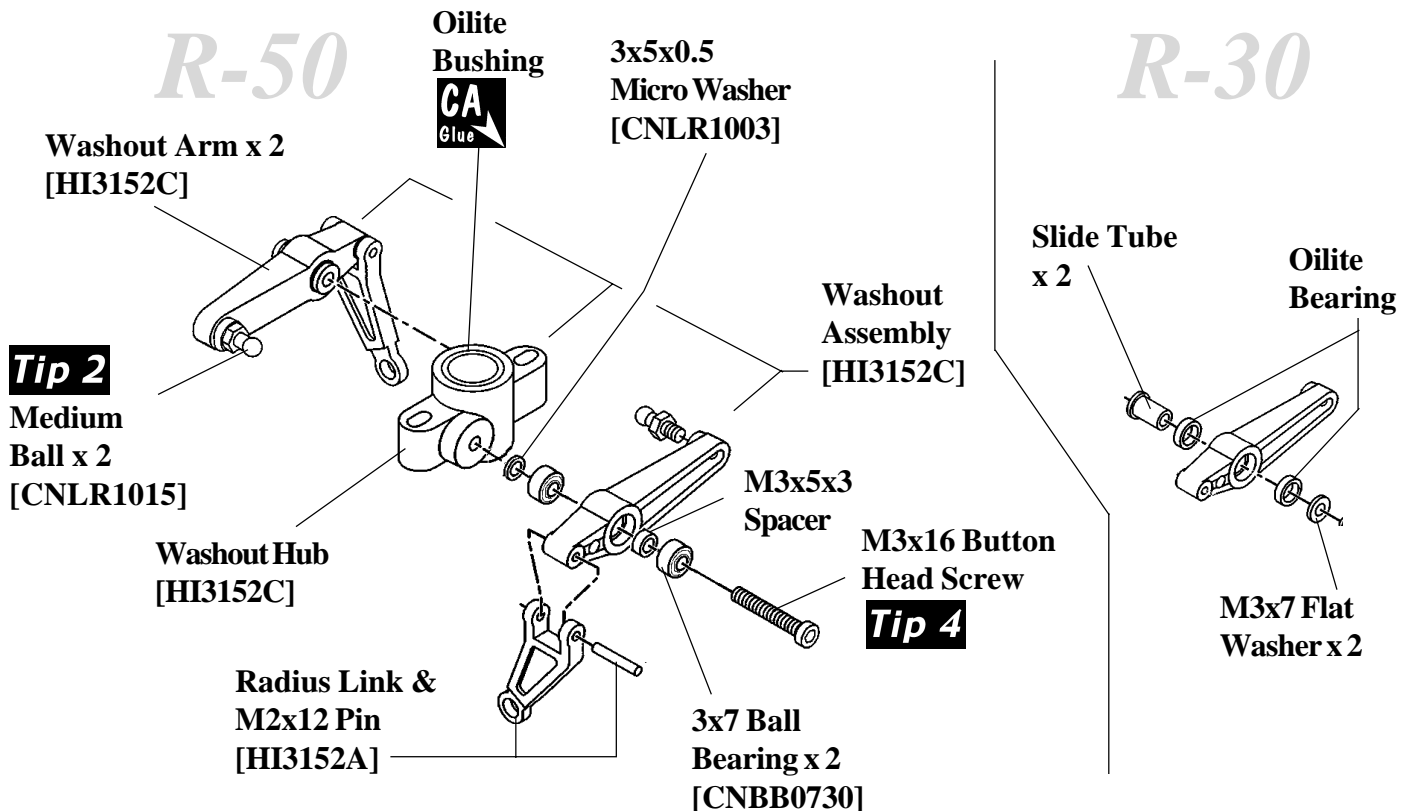


## STEP 7 Washout Assembly

Before starting, carefully apply two or three drops of CA to the seam between the top and bottom oilite bushings and the plastic washout hub. Do not get any adhesive on the inside surfaces that will slide against the main shaft. Let dry completely.

Attach two Medium Balls (**Tip 2**) to the Washout Mixing Arms ( **Note, attach from the flat side of the arm**). **R30** using one slide tube inserted from the flat side and secured using one 3x16mm Button Head Screw and one 3x7mm Flat Washer per arm. **R50** Press one 3x7mm Ball Bearing into one side followed by one 3x5mm spacer and one more bearing from the opposite side. Slide one M3x16 Button Head Screw through the bearings in the arm and slide one 3x5x0.5 washer between the bearing before tightening into the washout hub. Note, the screw is attached on the left when installed later on the main shaft. Press the radius link on to the inner short balls on the Swashplate.



## Step 8 Swashplate Assembly

Starting with the inside race, apply thread-lock and attach two short balls (**Tip 1**) directly across from each other, similarly attach two medium balls to the remaining holes. Attach three short balls (**Tip 2**) to the outside race, each 120 degrees apart. The extra location is used for the anti-rotation bracket assembled later.