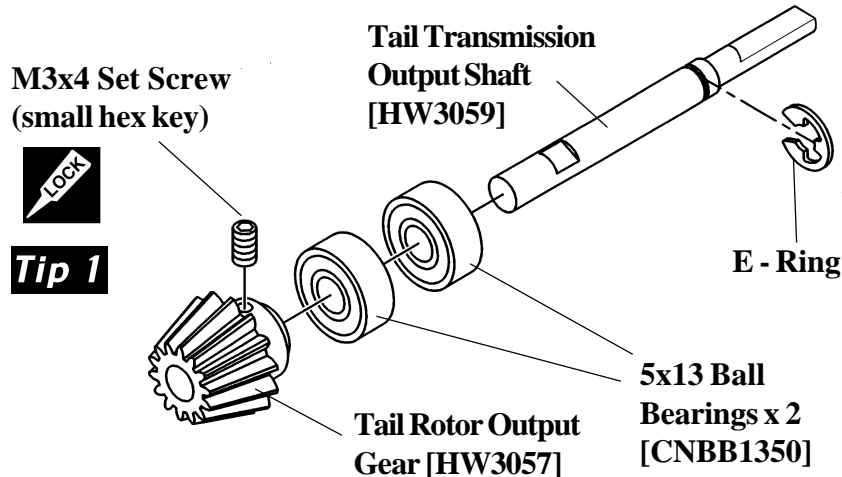


### Step 11A Wire Drive Pinion Gear 30

From parts bag 2, assemble the Tail Transmission Output Gear. Install the E-Ring then slide two Ball Bearings onto the Tail Rotor Output Shaft. Insert one 3x4mm Set Screw (**Tip 1**) using threadlock into the gear, note where the flat spot is on the shaft and slide the gear on and tighten the set screw ( **Make sure the set screw is positioned over the flat spot** ).

# R-30



### Step 11B Torque Drive Pinion Gear 50

From parts bag 2: Insert one 3x4mm Set Screw (**Tip 1**) using threadlock into the gear, note where the flat spot is on the shaft and slide the gear on and tighten the set screw ( **Make sure the set screw is positioned over the flat spot** ). Slide two Ball Bearings onto the shaft and install into one half of the upper frames. Next add the spacer and apply threadlock to the 4x4mm set screw and insert into the torque drive coupler. Slide the drive coupler over the long flat spot until there is no end play in the shaft and tighten the set screw in place.

# R-50

