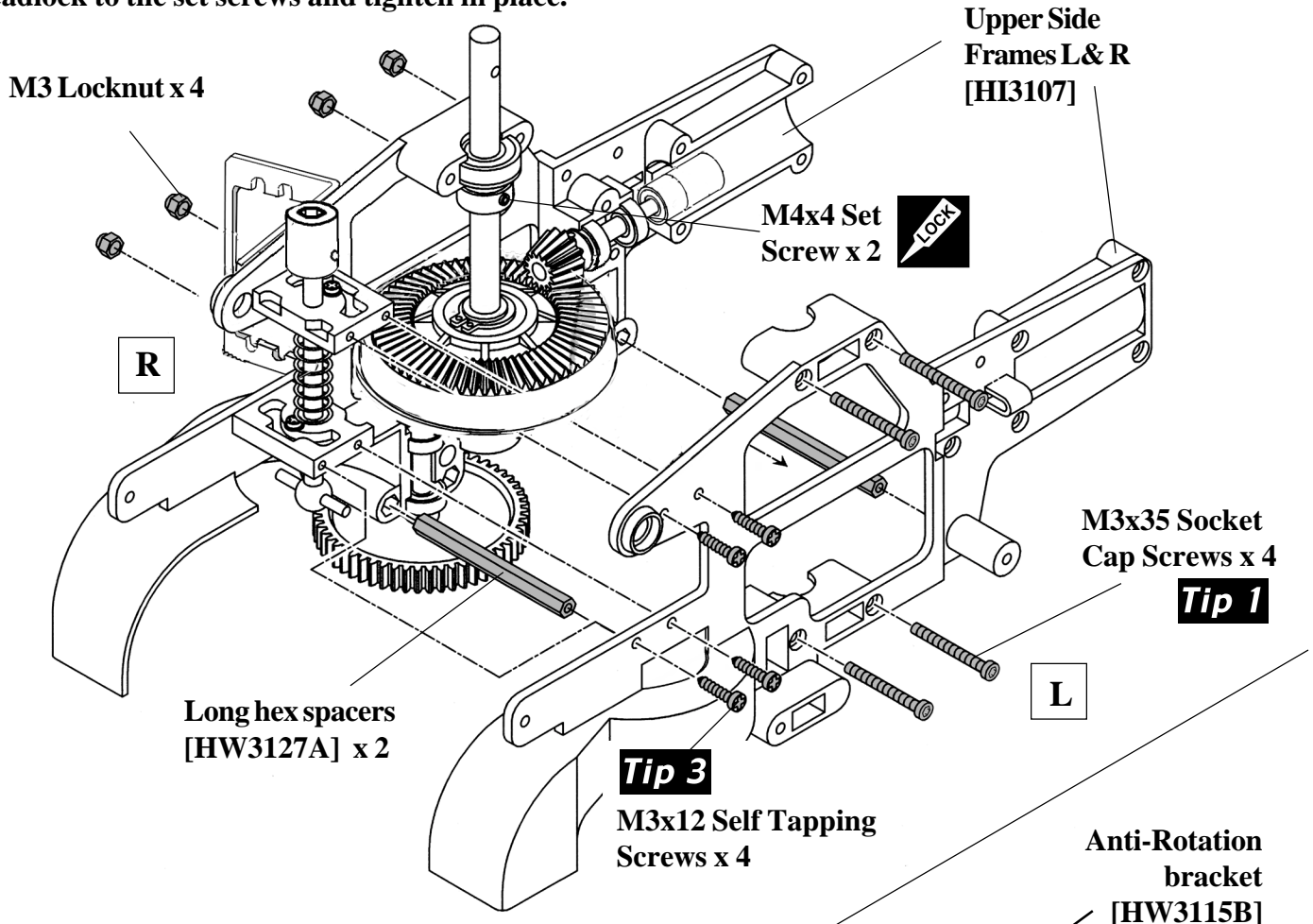


Step 16 Upper Frame Assembly & Front CCPM Servo Mounts

Insert two long Hex Spacers at the specified locations in the diagram, note that the front hex spacer is installed into the forward-most hole. Attach the left side CCPM Servo Mount using four M3x12 Self Tapping Screws (Tip3) into the starting shaft blocks. Install the upper left side frame, taking care that the bearings are aligned with the mating recesses and secure the frames with four M3x35 Socket Cap Screws (Tip1) through the main shaft bearing block positions and four M3 locknuts. While pushing DOWN on the main shaft (make sure the main gear rotates), push the mast stopper against the upper ball bearing, apply threadlock to the set screws and tighten in place.



Step 16A CCPM Servo Mounts & Anti-Rotation Bracket

From parts bag 2: Attach the Servo Mount Brace using four M3x10 Socket Cap Screws and M3 Locknuts through the holes on the CCPM Servo Mounts. Look at the servo mount brace and notice the two tabs when properly installed face forward. Attach the anti-rotation bracket to the front of the brace with one M3x10 Socket Cap Screw and a M3 Locknut (hold the locknut with pliers and tighten the bolt with the provided hex key).

